

A B S T R A C T

The method comprises the steps of positioning of the last (1) in first fastening means (11a, 11b) at the
5 machining center (10), piercing and identification marking of it, positioning of the last (1) in second fastening means (19, 20) of the center, and removal of the surpluses (4, 5) of a process previous to the rough-hewn.

The machining center by numerical control (10)
10 comprises fastening means (11a, 11b, 19, 20) of the last (1), and a number of drills (15, 17).